ROEMHELD
HILMA ▪ STARK

Request Checklist for
moduhub Module Combinations in Synchronism

CUSTOMER DATA

from

Company / Customer	Town	Customer no.
Person to contact	Department	
Email	Phone	

Request recorded by (name / company) | Date

Assembly sequence incl. setup

Which system is required?

☐ **2 lifting modules in synchronism**

☐ **Construction just on lifting module 1 (without counter bearing)**

☐ **1 rotating module horizontal axis with pedestal bearing**

☐ **1 rotating module - vertical axis**

☐ **1 support bridge**

Pedestal bearing

Rotating module - horizontal axis

A

Rotating module - vertical axis

C

B

Support bridge

Lifting module 2

Floor module

Lifting module 1

Upper edge - floor
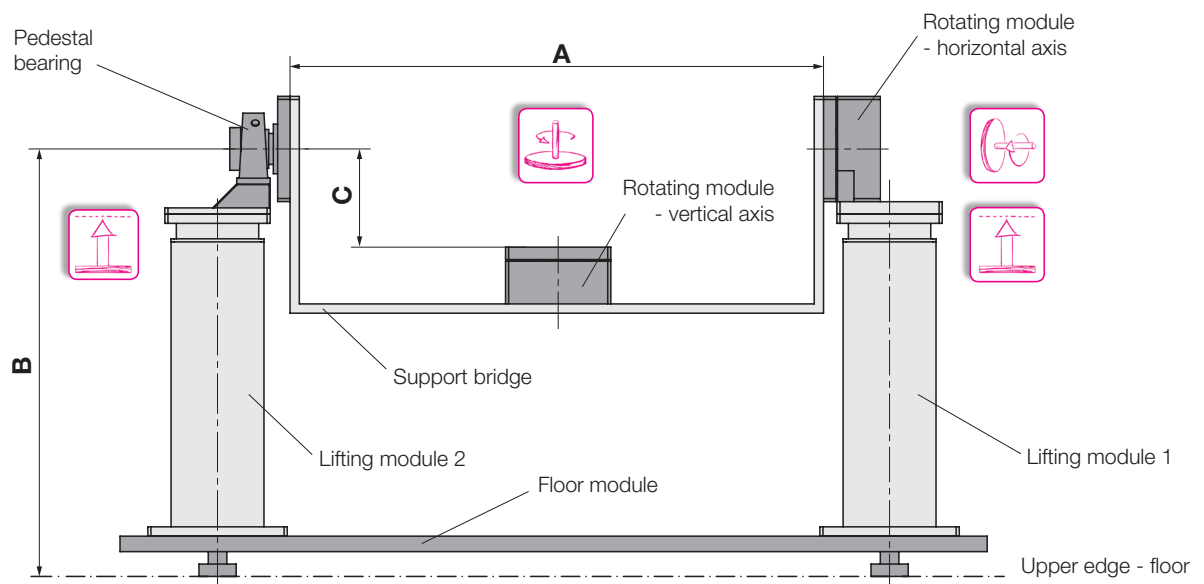
Which substructure is required? (optional)

☐ **Installation directly on the shop floor**

☐ **Base plates**

☐ **Floor module**

☐ **Cart module**

Structure:

☐ **No structure**

☐ **Workpiece clamping fixture**

Workpiece   **Weight**   [kg] _____

                                    Size W x H x D [mm] _____

                                    Centre of gravity   (Please insert in sketch)

Assembly cycle   **Cycles per working day** _____

What are the assembly forces?   **Force**   [kN] _____

                                    Torque   [Nm] _____

Desired dimensions   **A**   [mm] _____

                                    B   [mm] _____

                                    C   [mm] _____

Height adjustment   **Stroke**   [mm] _____

**Which drive energy
is desired for which module?**

                                  ☐ manual   _____

                                    ☐ mains connection _____

                                    ☐ battery   _____

Is a safety device required?   ☐ yes   **Which one?**

                                  ☐ no

Special ambient conditions   _____

Desired quantity   _____

Please sketch the arrangement of the workpiece, centre of gravity and assembly forces

Other comments (e.g. description of the task, program sequence, etc.)